

8/21/2018

[Dart Hawkesbury] Job Sheet - David, Logan

7638



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400221-PO
Job Sheet 182263



K-S #1

321

Part No: RBT400221-PO

Job Qty: 1 ea

Part Name: Drive Shaft Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/21/18

Job Tracking No:

Due Date: 8/21/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400221 Rev. 3A IPP Rev. A 18.07.31 new issue DP Verify DD/IPP REV B added rework steps to convert 205 to 211

Ship Via:

0/5

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Start up Operation	1 Ea		8/21/18	0.00	0.00	Start Up Machining-4		
121	Mill Conv	1 pcs		8/21/18	0.00	0.25	Mill Conv 2		
122	QC	1 pcs		8/21/18	0.00	0.00	QC2-3		
123	QC	1 pcs		8/21/18	0.00	0.00	QC8 Machining-5		
124	Outsource	1 pcs		8/21/18	0.00	0.00	Outsource12		
125	Packaging	1 pcs		8/21/18	0.00	0.00	Packaging2		
126	QC	1 pcs		8/21/18	0.00	0.00	QC6		
127	Small Fab	1 pcs		8/21/18	0.00	0.00	Small-Fab 1		
128	QC	1 pcs		8/21/18	0.00	0.00	QC5		
130	Packaging	1 pcs		8/21/18	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		8/21/18	0.00	0.00	QC21		

Part Op 121 - 1-Machine as per DWG. 2-Deburr

Descriptions: 124 - Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required

127 - Remove tag and replace and re -identify. RBT400221

COLD B/O IS ACCEPTABLE

Mike AUG 24, 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBT400205	Drive Shaft Removal Tool (K-Flex)	1 Ea (1 ea)	120-Start up Operation	S103431
1632T22	Aluminum Tag 1" X 2" X 0.04"	1 pcs (1 ea)	127-Small Fab	6062251

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Start up Operation	RBT400205	1	2	0
127-Small Fab	1632T22	1	63	

Part Spec

Specifications co



Container No: S104317

Part: RBT400221

Job No: 182263

Serial No/Batch: S104317

Revision: 3A

Inspector:

Exp Date:

Instructions:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

POSITIVE RECALL

EFFECTIVE 180822 AUTH

<https://www.plexonline.com/74e912cd-7bf7-4095-a9c1-5bd2089829e1/Plexus>

Date: 08/22/18

DATE
BY
NO.



POSITIVE RECALL

EFFECTIVE DATE

DATE

Jean-Luc Menard

From: Ross Black
Sent: Thursday, August 16, 2018 9:01 AM
To: Daniel Paquette; Robert Aboud; Diane Baker; Michael Lee
Subject: RE: Bell tool sourcing Ref; RBT400205

It seems the version we have been getting from Stan is already thin enough. Please confirm the thickness is ~ 0.187", then we should be good to ship out to the customer.

Thanks
Ross

From: Daniel Paquette
Sent: Thursday, August 16, 2018 8:59 AM
To: Robert Aboud <raboud@dartaero.com>; Ross Black <rblack@dartaero.com>; Diane Baker <dbaker@dartaero.com>; Michael Lee <mlee1@dartaero.com>
Subject: RE: Bell tool sourcing Ref; RBT400205

Ross, just to clarify. When this tool comes in from Stan do we have to do anything to it besides re identifying it?

From: Robert Aboud
Sent: Wednesday, August 15, 2018 12:47 PM
To: Ross Black <rblack@dartaero.com>; Daniel Paquette <dpaquette@dartaero.com>; Diane Baker <dbaker@dartaero.com>; Michael Lee <mlee1@dartaero.com>
Subject: RE: Bell tool sourcing Ref; RBT400205

RBT400221 Previously shipped on order 5803 Air Evac
New order 7638 Air Evac scheduled to be shipped on 8/17

Rob Aboud
Director of Supply Chain
DART AEROSPACE
T 1-613-632-5200 Ext.244
M 1-514-979-6138
www.dartaerospace.com



From: Ross Black
Sent: Wednesday, August 15, 2018 11:10 AM
To: Daniel Paquette <dpaquette@dartaero.com>; Robert Aboud <raboud@dartaero.com>; Diane Baker <dbaker@dartaero.com>; Michael Lee <mlee1@dartaero.com>
Subject: RE: Bell tool sourcing Ref; RBT400205

RBT400221 is a modified version of RBT400205.

Hello all,

206-240-003-101 (RBT400205) must be modified in accordance to the below picture to become 206-240-003-101FM, which is the equivalent of 407-240-009-101 (RBT400221).

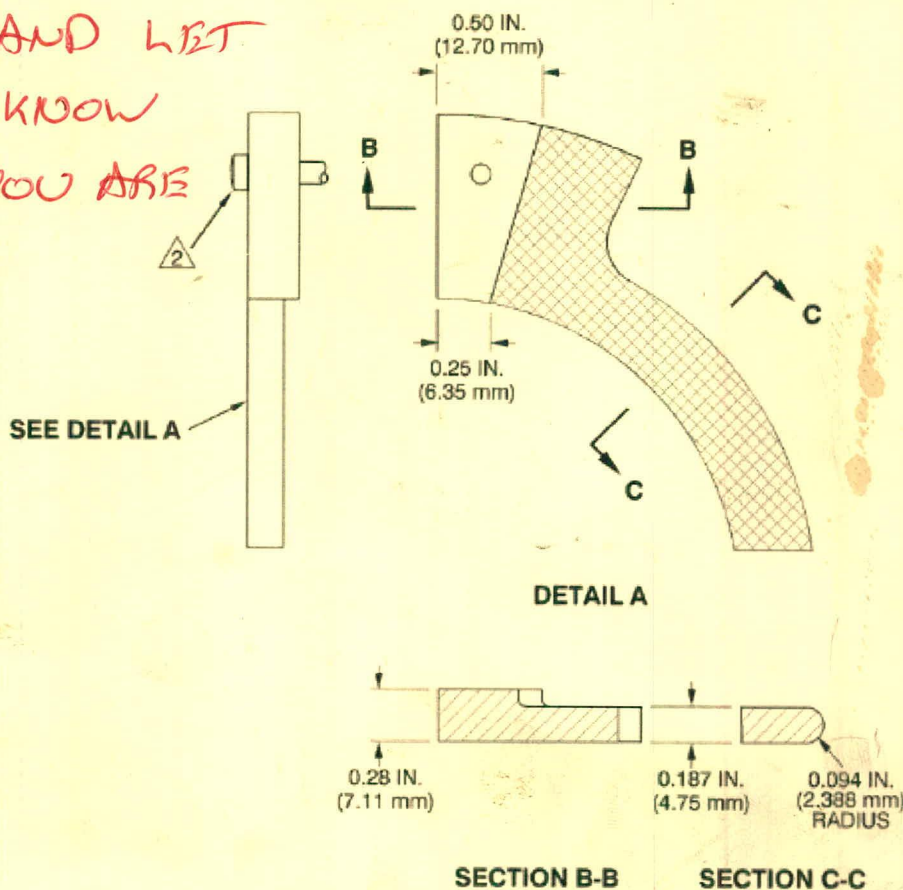
**PARTS LOOK GOOD, PLEASE CHISEL OFF W/O*

STEPS AND LET

PAT L. KNOW

WHEN YOU ARE
DONE.

MIKE



NOTES

1. Machine the inner surface of the bracket.
2. Do not damage the cable and do not change the swaged end of the cable.
3. Break all sharp edges.

4.25
1.250

78.7°

From: Daniel Paquette

Sent: Wednesday, August 15, 2018 8:50 AM

To: Ross Black <rblack@dartaero.com>; Robert Aboud <raboud@dartaero.com>; Diane Baker <dbaker@dartaero.com>

Subject: RE: Bell tool sourcing Ref; RBT400205

R & B done.

From: Ross Black

Sent: Wednesday, August 15, 2018 8:44 AM

To: Robert Aboud <raboud@dartaero.com>; Diane Baker <dbaker@dartaero.com>

Cc: Daniel Paquette <dpaquette@dartaero.com>

Subject: RE: Bell tool sourcing

Hi Diane,

Please order tool RBT400205 from Stan, Bell part number 206-240-003-101.

Thank you
Ross

From: Robert Aboud
Sent: Wednesday, August 15, 2018 8:24 AM
To: Ross Black <rblack@dartaero.com>
Cc: Daniel Paquette <dpaquette@dartaero.com>
Subject: RE: Bell tool sourcing

Hi Ross,

Yes he does and we bought it from him under RBT400221

Rob Aboud
Director of Supply Chain
DART AEROSPACE
T 1-613-632-5200 Ext.244
M 1-514-979-6138
www.dartaerospace.com



From: Ross Black
Sent: Wednesday, August 15, 2018 8:19 AM
To: Robert Aboud <raboud@dartaero.com>
Cc: Daniel Paquette <dpaquette@dartaero.com>
Subject: Bell tool sourcing

Good morning Rob,

Could you see if Stan can supply tool 206-240-003-101? Bell tool we used to purchase back in Eugene.

Thank you,
ROSS BLACK
Tool & GSE Analyst

DART AEROSPACE
T 1 613 632-3336 > 256
M 1 613-402-1515
F 1 613 631-4443
1 800 556- 4166
www.dartaerospace.com





Dart Aerospace Ltd.
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Canada

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Subcontract Receipt History

Supplier Shipper No: *	Part No: *	Job No: *
Unfinalized Only: No	Supplier: *	Receipt Date: 8/17/2018 - 8/24/2018
PO No: PO040822		

Supplier Shipper	Supplier	PO No	Receipt Date	Part No	Container No	Job	Qty	Net Weight	Special Comments
08242018	MEM001-VC	PO040822	8/24/18	RBT400221-PO	S104317	182263	1	0.00	
Shipper Total					1		1	0.00	
Grand Total					1		1	0.00	



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22872
Date: Aug 23, 2018
Page: 1

Sold to: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Ship to: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO040822	Sold By: Walz, Christian D.
Shipped By: pick up	Ship Date: Aug 23, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
Drive Shaft Tool - cold black oxide treatment		Each	1 x1	1 08/24/18 aeb	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					

Received by _____

Thank you for your order!



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040822**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040822
PO Date: 8/23/18
Due Date: 8/24/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RBT400221-PO			Drive Shaft Tool -Issue P/O to Metec; PO <u>40822</u> -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Certificate of Conformity is required job # 182263	Firmed	-	8/24/18	1 pcs	0 pcs	1 pcs	\$90.00/pcs	\$90.00
Grand Total:													\$90.00

Order Notes

Shipper 557

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

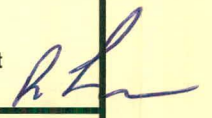
A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Plex 8/24/18 8:24 AM dart.Lussier.Patrick

